

苏州市相城区消毒站

Suzhou City Xiangcheng District Sterilization Station

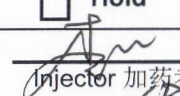
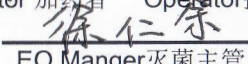
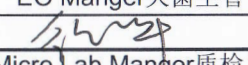
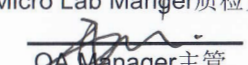
环氧乙烷灭菌批记录(E0-Sterilization Batch Report)

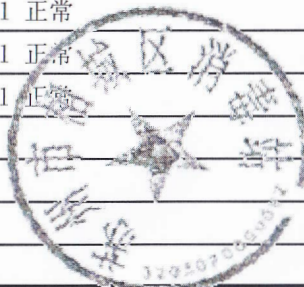
Furnace No箱号: Y1-01

Sterilization No.灭菌批号: 240201

Date 日期: 2024-02-25

| Article Name 物品名称 | Production No 生产批号 | Expiration Date 有效期 | Specification 规格/型号 | Remark 备注 | Parameters During Sterilization Cycle 灭菌过程参数 | Required 设定值 | Actual 实际值 |
|----------------------|-----------------------|------------------------|------------------------|--------------|--|-----------------|------------------|
| Piercing Needles | 240201 | 02/2027 | 20G | METAL MAFIA | 灭菌温度Chamber Temperature while Sterilization(°C) | 47-53 | S:48.5 E: 52.6 |
| | | | | | 灭菌压力Chamber Pressure while Sterilization(kPa) | -30-20 | S:-27.1 E:-15.5 |
| | | | | | 灭菌湿度Chamber Humidity while Sterilization(%RH) | 40-80 | 33.5-52.8 |
| | | | | | 灭菌时间Exposure time(min) | 480 | 480 |
| | | | | | 预真空度Pre-Vacuum Value(kPa) | | |
| | | | | | 加湿压力幅度Pressure Amplitude while Humidifying(kPa) | | |
| | | | | | 加湿前后压力Pressure Changed while Humidifying(kPa) | | |
| | | | | | 加药压力幅度Pressure Amplitude while EO Injection(kPa) | | |
| | | | | | 加药前后压力Pressure Changed while EO Injection(kPa) | // | S:-69.2 E: -35.2 |
| | | | | | 加药重量Weight of EO used(kg) | 3.8-4.2 | 12 |

| Sterilization Phase 灭菌过程 | Start Time 开始时间 | End Time 结束时间 | Actual Time 实际时间 | Sterilization Information 灭菌情况 | Release 验收 |
|-----------------------------|--------------------|------------------|---------------------|-----------------------------------|---|
| 预热 Conditioning | 9:17 | 13:17 | 240 | Normal 正常 | <input checked="" type="checkbox"/> Passed 合格 <input type="checkbox"/> Rejected 拒收 <input type="checkbox"/> Hold 待定  Operator 操作员  EO Manger 灭菌主管  Micro Lab Manger 质检员  QA Manager 主管 |
| 抽真空 Air Removal | 13:17 | 13:24 | 7 | Normal 正常 | |
| 保压时间 Pressure Time | 13:24 | 13:29 | 5 | Normal 正常 | |
| 充入EO EO Injection | 13:35 | 13:50 | 15 | Normal 正常 | |
| 灭菌时间 Exposure Time | 13:50 | 21:50 | 480 | Normal 正常 | |
| 换气时间 EO Removal | 21:50 | 22:16 | 26 | | |
| 清理完毕 Finishing | 22:16 | 22:48 | 32 | | |



苏州市相城区消毒站

Suzhou City Xiangcheng District Sterilization Station

环氧乙烷灭菌批记录(EO-Sterilization Batch Report)

Furnace No箱号: Y1-01

Sterilization No.灭菌批号: 240301

Date 日期: 2024-03-20

| Article Name 物品名称 | Production No 生产批号 | Expiration Date 有效期 | Specification 规格/型号 | Remark 备注 | Parameters During Sterilization Cycle 灭菌过程参数 | Required 设定值 | Actual 实际值 |
|----------------------|-----------------------|------------------------|------------------------|--------------|--|-----------------|------------------|
| Piercing Needles | 240301 | 03/2027 | 16G、18G、20G | METAL MAFIA | 灭菌温度Chamber Temperature while Sterilization(°C) | 47-53 | S:48.5 E: 52.6 |
| | | | | | 灭菌压力Chamber Pressure while Sterilization(kPa) | -30—20 | S:-27.1 E:-15.5 |
| | | | | | 灭菌湿度Chamber Humidity while Sterilization(%RH) | 40-80 | 33.5-52.8 |
| | | | | | 灭菌时间Exposure time(min) | 480 | 480 |
| | | | | | 预真空度Pre-Vacuum Value(kPa) | | |
| | | | | | 加湿压力幅度Pressure Amplitude while Humidifying(kPa) | | |
| | | | | | 加湿前后压力Pressure Changed while Humidifying(kPa) | | |
| | | | | | 加药压力幅度Pressure Amplitude while EO Injection(kPa) | | |
| | | | | | 加药前后压力Pressure Changed while EO Injection(kPa) | // | S:-69.2 E: -35.2 |
| | | | | | 加药重量Weight of EO used(kg) | 3.8-4.2 | 12 |

| Sterilization Phase 灭菌过程 | Start Time 开始时间 | End Time 结束时间 | Actual Time 实际时间 | Sterilization Information 灭菌情况 | Release 验收 |
|-----------------------------|--------------------|------------------|---------------------|-----------------------------------|---|
| 预热 Conditioning | 9: 17 | 13: 17 | 240 | Normal 正常 | <input checked="" type="checkbox"/> Passed 合格 <input type="checkbox"/> Rejected 拒收 <input type="checkbox"/> Hold 待定 Injector 加药者 <u>刘志成</u> Operator 操作员 EO Manger 灭菌主管 <u>徐仁余</u> Micro Lab Manger 质检员 <u>徐仁余</u> QA Manger 主管 <u>徐仁余</u> |
| 抽真空 Air Removal | 13: 17 | 13: 24 | 7 | Normal 正常 | |
| 保压时间 Pressure Time | 13: 24 | 13: 29 | 5 | Normal 正常 | |
| 充入EO EO Injection | 13: 35 | 13: 50 | 15 | Normal 正常 | |
| 灭菌时间 Exposure Time | 13: 50 | 21: 50 | 480 | Normal 正常 | |
| 换气时间 EO Removal | 21: 50 | 22: 16 | 26 | | |
| 清理完毕 Finishing | 22: 16 | 22: 48 | 32 | | |
| | | | | | |



苏州市相城区消毒站

Suzhou City Xiangcheng District Sterilization Station

环氧乙烷灭菌批记录 (EO-Sterilization Batch Report)

Furnace No箱号: Y1-01

Sterilization No.灭菌批号: 231201

Date 日期: 2023-12-15

| Article Name 物品名称 | Production No 生产批号 | Expiration Date 有效期 | Specification 规格/型号 | Remark 备注 | Parameters During Sterilization Cycle 灭菌过程参数 | Required 设定值 | Actual 实际值 |
|----------------------|-----------------------|------------------------|------------------------|--------------|---|-----------------|------------------|
| Piercing Needles | 231201 | 12/2026 | 16G、18G、20G etc | METAL MAFIA | 灭菌温度 Chamber Temperature while Sterilization(°C) | 47-53 | S:48.5 E: 52.6 |
| | | | | | 灭菌压力 Chamber Pressure while Sterilization(kPa) | -30—20 | S:-27.1 E:-15.5 |
| | | | | | 灭菌湿度 Chamber Humidity while Sterilization(%RH) | 40-80 | 33.5-52.8 |
| | | | | | 灭菌时间 Exposure time(min) | 480 | 480 |
| | | | | | 预真空度 Pre-Vacuum Value(kPa) | | |
| | | | | | 加湿压力幅度 Pressure Amplitude while Humidifying(kPa) | | |
| | | | | | 加湿前后压力 Pressure Changed while Humidifying(kPa) | | |
| | | | | | 加药压力幅度 Pressure Amplitude while EO Injection(kPa) | | |
| | | | | | 加药前后压力 Pressure Changed while EO Injection(kPa) | // | S:-69.2 E: -35.2 |
| | | | | | 加药重量 Weight of EO used(kg) | 3.8-4.2 | 12 |

| Sterilization Phase 灭菌过程 | Start Time 开始时间 | End Time 结束时间 | Actual Time 实际时间 | Sterilization Information 灭菌情况 | Release 验收 |
|-----------------------------|--------------------|------------------|---------------------|-----------------------------------|---|
| 预热 Conditioning | 9: 17 | 13: 17 | 240 | Normal 正常 | <input checked="" type="checkbox"/> Passed 合格 <input type="checkbox"/> Rejected 拒收 <input type="checkbox"/> Hold 待定 Inspector 加药者: <u>刘磊</u> Operator 操作员: <u>徐仁尔</u> EO Manger 灭菌主管: <u>徐仁尔</u> Micro Lab Manger 质检员: <u>徐仁尔</u> QA Manager 主管: <u>徐仁尔</u> |
| 抽真空 Air Removal | 13: 17 | 13: 24 | 7 | Normal 正常 | |
| 保压时间 Pressure Time | 13: 24 | 13: 29 | 5 | Normal 正常 | |
| 充入EO EO Injection | 13: 35 | 13: 50 | 15 | Normal 正常 | |
| 灭菌时间 Exposure Time | 13: 50 | 21: 50 | 480 | Normal 正常 | |
| 换气时间 EO Removal | 21: 50 | 22: 16 | 26 | | |
| 清理完毕 Finishing | 22: 16 | 22:48 | 32 | | |
| | | | | | |



Certificate of Sterilization

WUXIAN STERILIZATION STATION (STERILIZATION OF XIANGCHENG DISTRICT OF SUZHOU, CHINA)

WE CERTIFY HERE METAL MAFIA BRAND PRODUCTS: PIERCING NEEDLE EXPORT BY WUJIANG CITY WORLDFUL TRADE CO., LTD AND MANUFACTURED BY WUJIANG PRECISION METAL PRODUCTS CO., LTD

LOT NO#: 231201

GAUGE: 13G、18G

EXP DATE: 12/2026

HAS BEEN STERILIZATION USING THE EO GAS METHOD OF STERILIZATION FOR A PERIOD OF 12 HOURS AND THAT ALL STERILIZATION EQUIPMENT AND PROCEDURES HAVE BEEN INSPECTED AND FOUND ACCEPTABLE BY ALL THE APPROPRIATE PUBLIC HEALTH OFFICIALS OF OUR CITY AND COVERING BODY.

Suzhou City Xiangcheng District Sterilization Station



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LOT NO#: 230201

GAUGE: ND14

EXP DATE: 02/2026

HAS BEEN STERILIZATION USING THE EO GAS METHOD OF STERILIZATION FOR A PERIOD OF 12 HOURS AND THAT ALL STERILIZATION EQUIPMENT AND PROCEDURES HAVE BEEN INSPECTED AND FOUND ACCEPTABLE BY ALL THE APPROPRIATE PUBLIC HEALTH OFFICIALS OF OUR CITY AND COVERNING BODY.

Suzhou City Xiangcheng District Sterilization Station



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3"

LOT NO#: 230301

GAUGE: 10G、12G、13G、14G、15G、16G、18G、20G

EXP DATE: 03/2026

HAS BEEN STERILIZATION USING THE EO GAS METHOD OF STERILIZATION FOR A PERIOD OF 12 HOURS AND THAT ALL STERILIZATION EQUIPMENT AND PROCEDURES HAVE BEEN INSPECTED AND FOUND ACCEPTABLE BY ALL THE APPROPRIATE PUBLIC HEALTH OFFICIALS OF OUR CITY AND COVERNING BODY.

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LOT NO#: 210801
GAUGE: ND18 etc
EXP DATE: 08/2024

HAS BEEN STERILIZATION USING THE EO GAS METHOD OF STERILIZATION FOR A PERIOD OF 12 HOURS AND THAT ALL STERILIZATION EQUIPMENT AND PROCEDURES HAVE BEEN INSPECTED AND FOUND ACCEPTABLE BY ALL THE APPROPRIATE PUBLIC HEALTH OFFICIALS OF OUR CITY AND COVERNING BODY.

Suzhou City Xiangcheng District Sterilization Station



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LOT NO#: 211101

GAUGE: ND14、ND15 etc

EXP DATE: 11/2024

HAS BEEN STERILIZATION USING THE EO GAS METHOD OF STERILIZATION FOR A PERIOD OF 12 HOURS AND THAT ALL STERILIZATION EQUIPMENT AND PROCEDURES HAVE BEEN INSPECTED AND FOUND ACCEPTABLE BY ALL THE APPROPRIATE PUBLIC HEALTH OFFICIALS OF OUR CITY AND COVERNING BODY.

Suzhou City Xiangcheng District Sterilization Station



Certificate of Sterilization

WUXIAN STERILIZATION STATION (STERILIZATION OF XIANGCHENG DISTRICT OF SUZHOU, CHINA)

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LOT NO#: 220101

GAUGE: ND14、ND16 etc

EXP DATE: 01/2025

HAS BEEN STERILIZATION USING THE EO GAS METHOD OF STERILIZATION FOR A PERIOD OF 12 HOURS AND THAT ALL STERILIZATION EQUIPMENT AND PROCEDURES HAVE BEEN INSPECTED AND FOUND ACCEPTABLE BY ALL THE APPROPRIATE PUBLIC HEALTH OFFICIALS OF OUR CITY AND COVERNING BODY.

Suzhou City Xiangcheng District Sterilization Station



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WUXIAN STERILIZATION STATION (STERILIZATION OF XIANGCHENG DISTRICT OF SUZHOU, CHINA)

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LOT NO#: 220301

GAUGE: ND4、ND15、ND16、ND18

EXP DATE: 03/2025

HAS BEEN STERILIZATION USING THE EO GAS METHOD OF STERILIZATION FOR A PERIOD OF 12 HOURS AND THAT ALL STERILIZATION EQUIPMENT AND PROCEDURES HAVE BEEN INSPECTED AND FOUND ACCEPTABLE BY ALL THE APPROPRIATE PUBLIC HEALTH OFFICIALS OF OUR CITY AND COVERNING BODY.

Suzhou City Xiangcheng District Sterilization Station



Certificate of Sterilization

WUXIAN STERILIZATION STATION (STERILIZATION OF XIANGCHENG DISTRICT OF SUZHOU, CHINA)

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LOT NO#: 220401

GAUGE: ND14、ND16、ND20

EXP DATE: 04/2025

HAS BEEN STERILIZATION USING THE EO GAS METHOD OF STERILIZATION FOR A PERIOD OF 12 HOURS AND THAT ALL STERILIZATION EQUIPMENT AND PROCEDURES HAVE BEEN INSPECTED AND FOUND ACCEPTABLE BY ALL THE APPROPRIATE PUBLIC HEALTH OFFICIALS OF OUR CITY AND COVERNING BODY.

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LOT NO#: 220701

GAUGE: ND15、ND18 etc

EXP DATE: 07/2025

HAS BEEN STERILIZATION USING THE EO GAS METHOD OF STERILIZATION FOR A PERIOD OF 12 HOURS AND THAT ALL STERILIZATION EQUIPMENT AND PROCEDURES HAVE BEEN INSPECTED AND FOUND ACCEPTABLE BY ALL THE APPROPRIATE PUBLIC HEALTH OFFICIALS OF OUR CITY AND COVERNING BODY.

Suzhou City Xiangcheng District Sterilization Station



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LOT NO#: 220901

GAUGE: ND14、ND16 etc

EXP DATE: 09/2025

HAS BEEN STERILIZATION USING THE EO GAS METHOD OF STERILIZATION FOR A PERIOD OF 12 HOURS AND THAT ALL STERILIZATION EQUIPMENT AND PROCEDURES HAVE BEEN INSPECTED AND FOUND ACCEPTABLE BY ALL THE APPROPRIATE PUBLIC HEALTH OFFICIALS OF OUR CITY AND COVERNING BODY.

Suzhou City Xiangcheng District Sterilization Station



Certificate of Sterilization

WUXIAN STERILIZATION STATION (STERILIZATION OF XIANGCHENG DISTRICT OF SUZHOU, CHINA)

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LOT NO#: 221101

GAUGE: ND18 etc

EXP DATE: 11/2025

HAS BEEN STERILIZATION USING THE EO GAS METHOD OF STERILIZATION FOR A PERIOD OF 12 HOURS AND THAT ALL STERILIZATION EQUIPMENT AND PROCEDURES HAVE BEEN INSPECTED AND FOUND ACCEPTABLE BY ALL THE APPROPRIATE PUBLIC HEALTH OFFICIALS OF OUR CITY AND COVERNING BODY.

Suzhou City Xiangcheng District Sterilization Station



Certificate of Sterilization

WUXIAN STERILIZATION STATION (STERILIZATION OF XIANGCHENG DISTRICT OF SUZHOU, CHINA)

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LOT NO#: 220301

GAUGE: ND4、ND15、ND16、ND18

EXP DATE: 03/2025

HAS BEEN STERILIZATION USING THE EO GAS METHOD OF STERILIZATION FOR A PERIOD OF 12 HOURS AND THAT ALL STERILIZATION EQUIPMENT AND PROCEDURES HAVE BEEN INSPECTED AND FOUND ACCEPTABLE BY ALL THE APPROPRIATE PUBLIC HEALTH OFFICIALS OF OUR CITY AND COVERNING BODY.

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LOT NO#: 220401

GAUGE: ND14、ND16、ND20

EXP DATE: 04/2025

HAS BEEN STERILIZATION USING THE EO GAS METHOD OF STERILIZATION FOR A PERIOD OF 12 HOURS AND THAT ALL STERILIZATION EQUIPMENT AND PROCEDURES HAVE BEEN INSPECTED AND FOUND ACCEPTABLE BY ALL THE APPROPRIATE PUBLIC HEALTH OFFICIALS OF OUR CITY AND COVERNING BODY.

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LOT NO#: 210401
GAUGE:ND10
EXP DATE: 04/2024

HAS BEEN STERILIZATION USING THE EO GAS METHOD OF STERILIZATION FOR A PERIOD OF 12 HOURS AND THAT ALL STERILIZATION EQUIPMENT AND PROCEDURES HAVE BEEN INSPECTED AND FOUND ACCEPTABLE BY ALL THE APPROPRIATE PUBLIC HEALTH OFFICIALS OF OUR CITY AND COVERNING BODY.

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